PRODUCT DATA





Metal SDS Hex Head Polycarb ALL-IN-1 Roofing Screw

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Self Drilling Screw (SDS) #12-14

Applications

- · Polycarbonate sheet to metal fixing
- · Crest fixing polycarbonate roof sheets
- · Pergolas and sheds

Material C1022 Hardened

Finish



Pullout Values						
Plate (Purlin)	Metal Plate 1Mean 2Characteristic Load Load		³Working Load			
	(mm)	(N)	(N)	(N)		
G2	1.1	1650	1400	550		
G450	1.9	5000	4650	1850		
G450	2.4	6900	6200	2500		
G450	3.8	10350	9600	3850		



Large domed sealing washer to support and seal polycarbonate roofing



Expansion hole cutter creates a thermal expansion hole in the roofing sheet

Drill Point Test						
Plate (Purlin)	Metal Plate Thickness	Load Drill Speed Drill Lime Drill Lim				
	(mm)	(kg)	(RPM)	(Max. individual) Seconds	(Max. average) Seconds	
G450	2.4	24	2200	3.0	4.0	

Mechanical Properties						
Torsional Strength	¹ Mean Tensile Strength	¹ Mean Shear Strength	² Characteristic Tensile Strength	² Characteristic Shear Strength		
(Nm)	(N)	(N)	(N)	(N)		
10.9	16450	9900	13800	8300		

Note: 1000N = 1kN

All values are obtained under laboratory conditions using DRiLLX product. Safety factors should be considered for design purposes. Actual pullout loads may differ slightly depending on certain properties of the base material.

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¹Mean Load/Strength: the average ultimate strength of samples tested.

²Characteristic Load/Strength: 95% of these screws are expected to have a strength greater than the loads shown.

³Working Load: the governing minimum allowable load obtained by comparing relevant concrete and steel working loads. Factor of Safety (FOS = 2.5 for steel, FOS = 2.5 for timber and FOS = 3.0 for concrete) is already included.

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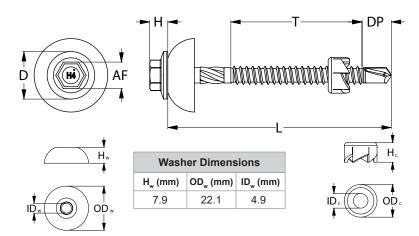




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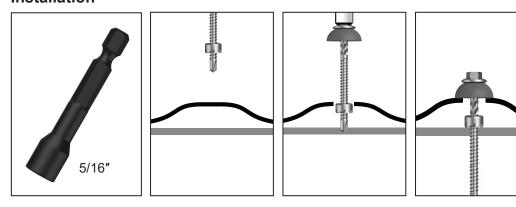
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Part	QFind	Gauge	TPI	Length	Thread Length	Drill Point Length	Head Height	Head ø	Drive Size	Pack Qty
				L (mm)	T (mm)	DP (mm)	H (mm)	D (mm)	AF (inch)	
T9PM4PA1214060	Q861	12	14	60	35	7.5	5.7	14.3	HEX 5/16"	250



Cutter Dimensions					
H _c (mm)	OD _c (mm)	ID _c (mm)			
6.5	10.5	4.7			

Installation



Recommended Hobson HEX 5/16 inch Drive Bit

Part	QFind	Length	
		(mm)	
TXDIPNSS31045	BA18	45	
TXDIPNSS31065	B090	65	

*Installation with impact drivers not recommended.

Installation Guide

- **1.** Use a cordless screw driver set between 2,200-3,000 RPM. Fit the HEX Drive Bit over the screw and place at the fastening position.
- 2. Consistently apply firm pressure to the screw driver while drilling.
- 3. Allow the cutter to cut an expansion hole in the polycarbonate sheet.
- **4.** Tighten until dome washer is in firm contact with the sheet without the latter compressing or deforming.

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